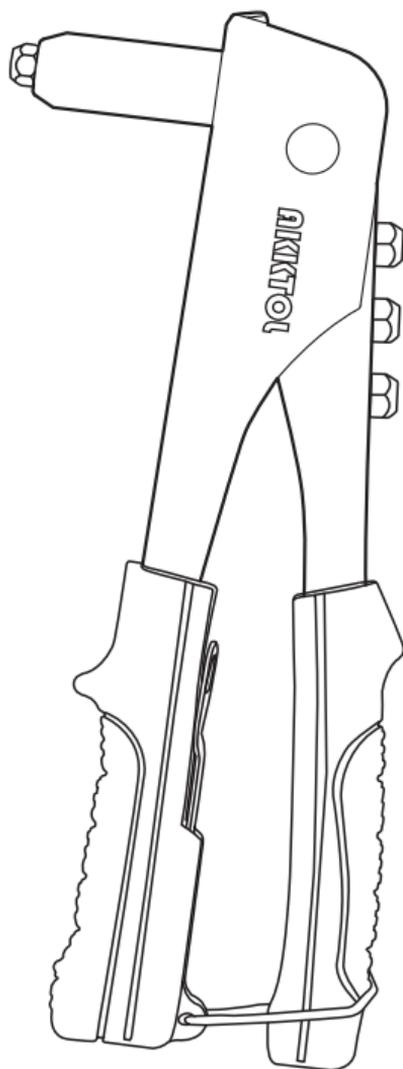


AKKTOL

HAND RIVETER JM-108



USER MANUAL

IMPORTANT: Read before Using.

Thank you for choosing to buy a AKKTOL product,

Warranty Registration

3 easy ways to register your 2 year limited warranty.

Register online

Visit our website to register your warranty online.
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support@akkтол.com

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Send your Order ID, model number by Send Message.

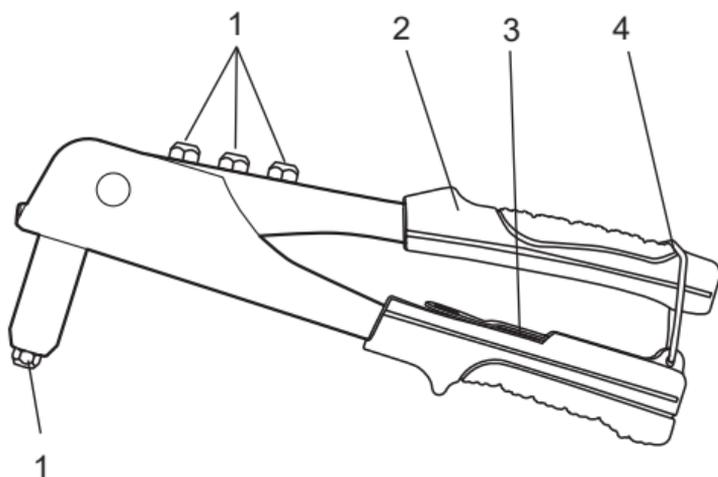
Precautions:

1. Please check if the accessories are complete and correct before use.
2. Please check if Nozzle has foreign objects, before use.
3. Do not place the rivet gun in a damp or oily place.
4. Please use the rivets corresponding to the specifications in the manual for rivet work.
5. When drilling work is required to rive the work piece, please read the drill instructions and do the work to avoid accidental injury.
6. Please recycle the discarded rivets correctly
7. Pull rivets and rivet guns. Please keep it out of the reach of children.

Technical description

Name	Hand Riveter
Model	JM-108
Weight	500g
Length	260mm(10.5 ")
Work area	7mm
Riveter Nozzle specifications	2.4mm(3/32"),3.2mm(1/8") 4.0mm(5/32"),4.8mm(3/16")

Product



1.Riveter Nozzle

2.4mm(3/32"),3.2mm(1/8")
4.0mm(5/32"),4.8mm(3/16")

2.Handle Grip

3.Wrench

4.Hangle

Apply all kinds of material of rivet:

Riveter		2.4mm (3/32")	3.2mm (1/8")	4.0mm (5/32")	4.8mm (3/16")
Aluminium		●	●	●	●
Steel		X	X	X	X
Stainless steel		X	X	X	X

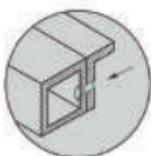
Pull rivet gun use range:



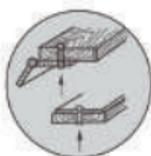
Tube stock



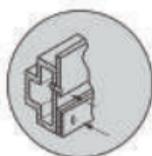
Aluminium



Plastic

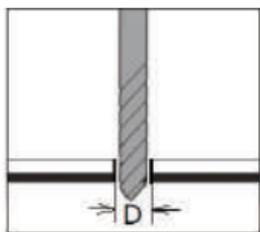


Wood

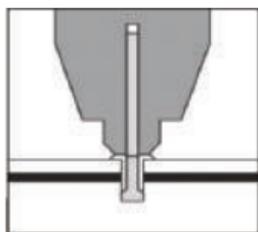


Metal

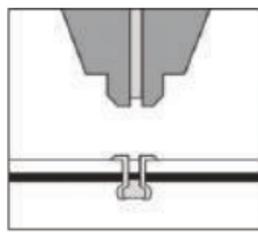
Pull rivet gun work steps:



Drilling a suitable hole in two needed riveting parts.



Insert the riveter into hole.

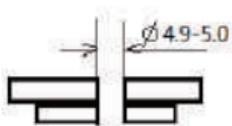


Close the handles to rivet, well then exit the riveter.

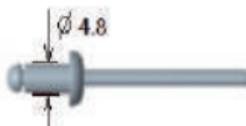
If you need drilling the hole,
please refer to the size of the table below.

Rivet nozzle	2.4mm (3/32")	3.2mm (1/8")	4.0mm (5/32")	4.8mm (3/16")
Drill hole size (D)	2.5-2.6 mm	3.3-3.4 mm	4.1-4.2 mm	4.9-5.0 mm

1.Refer to the installed hole and select the matching rivet and rivet nozzle.



Hole

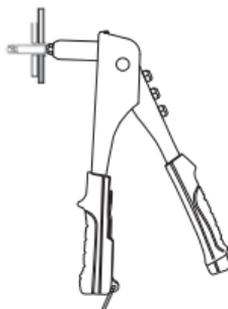
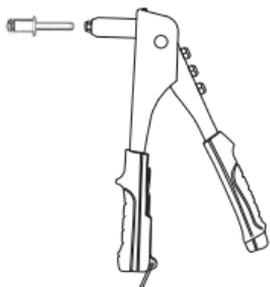


Rivet

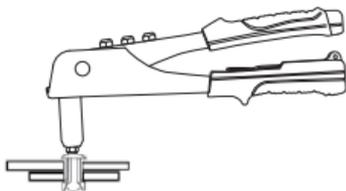
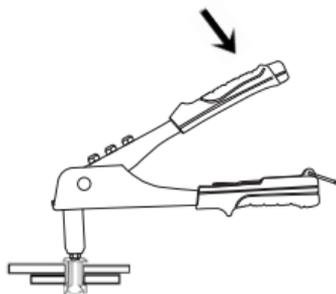


Rivet nozzle

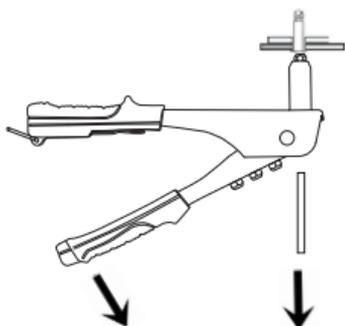
2.Open the handle to the maximum angle,Insert the rivet into the rivet nozzle.Insert the rivet to the rivet hole.



3.Pull the handle back as shown,The rivet will be pulled off after repeated riveting 2-5 times.
(Different rivets are broken several times)

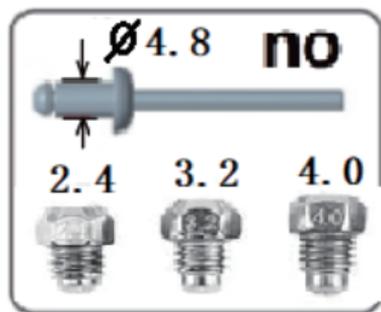
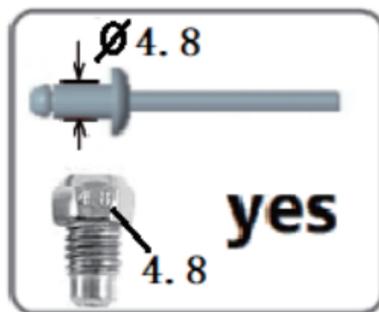
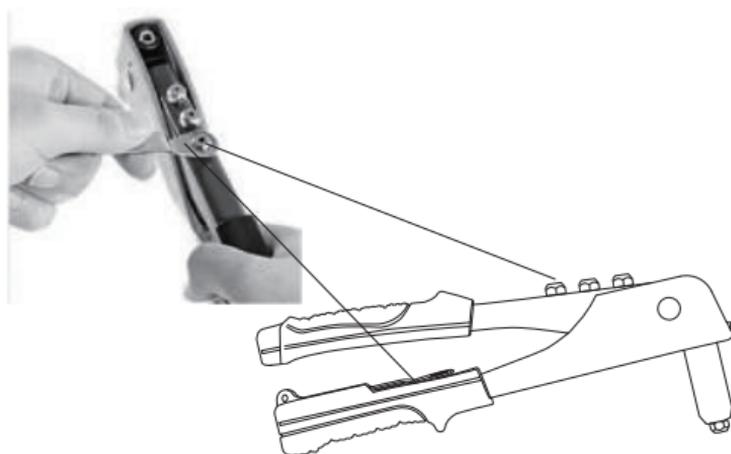


4. After putting in place the rivet, as shown in figure pull out the handle and the nail core fall.

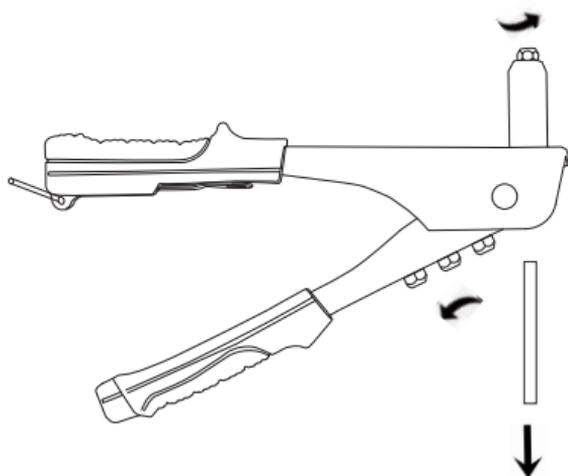


Troubleshooting the reference method:

1. Different sizes of rivet nozzle are suitable for different rivets (as shown below). If the wrong use of the misaligned rivet nozzle may result in staples (as shown below), please replace them with the correct rivet nozzle immediately.



2. Pull rivet specifications with inconsistent rules, rivet nozzle pull riveting nail will be unable to smooth out, after the completion of the rivet nozzle through the replacement of the same specification, make enough waste nail core gripper open space to drop.



Open the handle ,
the nail core fall naturally.

Akktol Customer Care

If you have a question about your Akktol product, contact us as belows.

Website: www.akktol.com

Email: support@akktol.com

Facebook: Akktol (Live Chat)

Made in China

Yibei Technology (Shenzhen) Co., Ltd

13A10, Global Logistics Center, China South City,
Pinghu, Longgang, Shenzhen, China 518000

尺寸：90x148

材质：105g铜版纸

折叠方式：骑马钉

印刷颜色：单黑

注意：封面，及背面后面不印刷